

XFSEIKO®
星峰



山东星峰面粉机械有限公司

地址：山东省济宁市泗水县经济开发区

销售热线：18462102999 18678710777

售后服务电话：0537 4165999

邮箱：xingfeng@xmfj.cc

网址：www.xmfjttd.com

Add: Economic Development Zone, Sishui County, Jining City,
Shandong Province, P.R China

Web: www.seikograinmill.com
en.xmfj.cc

Sales Hotline (Tel&WhatsApp&Wechat):
+86 158 5474 6699 +86 138 5474 1605 +86 159 5349 7060

Email:
flourmachine@xmfj.cc export003@xmfj.cc export005@xmfj.cc

Представитель в России: ООО «КАМАЖ»
129327, Москва, Анадырский презд, дом 17/1
<https://xfseiko.ru> e-mail: info@xfsiko.ru
+7 (499) 184-38-81, +7(499) 184-17-00, +7(903) 762-8080

山东星峰面粉机械有限公司
SHANDONG XINGFENG FLOUR MACHINERY CO.,LTD

WWW.SEIKOGRAINMILL.COM



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山东星峰面粉机械有限公司发展历史

SHANDONG XINGFENG FLOUR MACHINERY CO.,LTD HISTORY

1951^年

SHANDONG AGRICULTURAL
MACHINERY FACTORY WAS
ESTABLISHED-THE PREDECESSOR
OF SHANDONG XINGFENG.

山东农机厂成立 - 山东星峰前身

1997^年

OUR TECHNOLOGY ENGINEERS
WERE WORKING.

我们的技术工人工作中的留影

2009^年

OUR PRODUCTS HAVE SPREAD
ALL OVER THE CHINESE MARKET.

我们的产品已经遍布中国市场

2018^年

WE HAVE ESTABLISHED GRAIN PROCESSING
PROJECTS IN MORE THAN 30 COUNTRIES
AROUND THE WORLD.

我们在世界上三十多个国家建立了粮食加工项目

2024^年

WE ARE EXPANDING OUR FACTORY
AGAIN IN 2024.

再次扩建工厂

1976^年

THE FIRST FOREIGNER CUSTOMER VISITED
TO OUR FACTORY.

第一位外国客户到访公司

2000^年

OUR SECOND GENERATION PRODUCT.

我们的第二代产品

2012^年

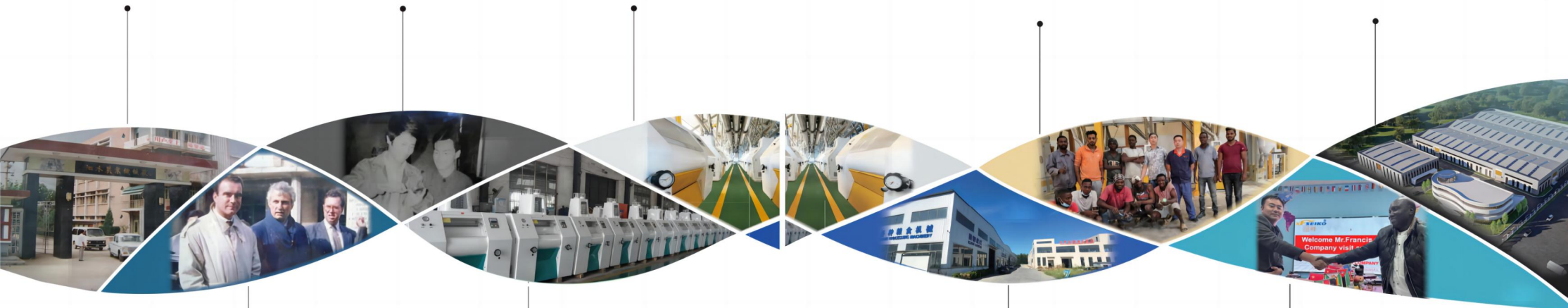
WE BUILT A NEW FACTORY.

我们建立了新的工厂

2020^年

WE HAVE SET UP SALES OFFICES AND AFTER-
SALES OFFICE IN AFRICA, SOUTH AMERICA,
RUSSIA, AND INDIA.

我的在非洲、南美洲、俄罗斯、印度设立了
办公室和售后办公室





WE ARE A LEADING COMPANY OFFERS
INTELLIGENT GRAIN PROCESSING
SOLUTION.

为您提供智能谷物加工解决方案



XFSEIKO

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世界各国成功案例

SUCCESS CASES





企业精神

以诚信为根本，以科技求创新。以质量求生存，以用户为上帝。

THE SPIRITS OF THE COMPANY

base on the sincerity, creat with science, survive by the quality, regard the customer as God.

企业目标

行业楷模，世界品牌。

GOALS OF ENTERPRISE:

Being the model in our industry and famous in the world brand.

经营理念

执着用心努力，开放提升营销，倾情营造环境，服务延伸市场。

BUSINESS PHILOSOPHY:

Persistent to work hard, promotion of marketing by open, creation an environment, extension of market with our service.

质量理念

品质铸就，誉满全球，用户至上，服务至终。

QUALITY CONCEPT:

Quality casts our brand, gains a world reputation, customers supreme, service to end.

企业资质 CERTIFICATES AND HONORS



面粉加工厂设计效果图

FLOUR MILL FACTORY DESIGN



厂地尺寸 site dimension: 600m × 800m



厂地尺寸 site dimension: 500m × 260m



厂地尺寸 site dimension: 500m × 300m



厂地尺寸 site dimension: 60m × 40m



厂地尺寸 site dimension: 80m × 40m



厂地尺寸 site dimension: 150m × 50m



厂地尺寸
site dimension: 230m × 60m



厂地尺寸
site dimension: 400m × 80m



厂地尺寸
site dimension: 260m × 50m



厂地尺寸
site dimension: 400m × 300m



厂地尺寸
site dimension: 500m × 100m



厂地尺寸
site dimension: 250m × 200m



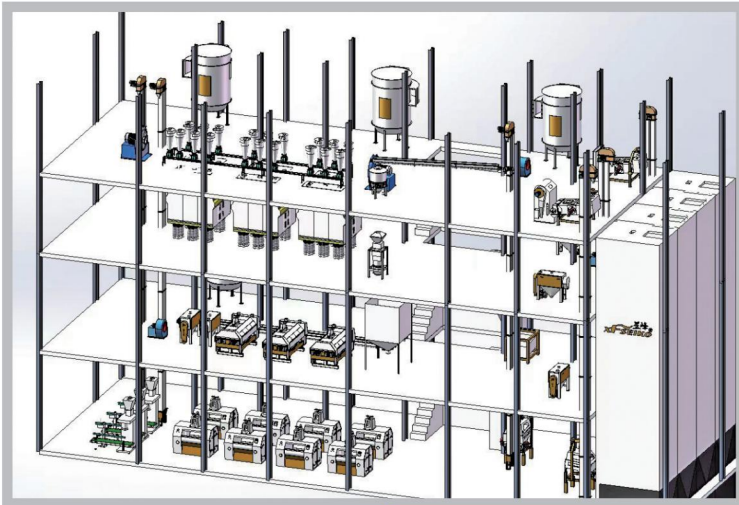
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多层水泥结构厂房

FLOUR MILL SOLUTION FOR CONCRETE STRUCTURE BUILDING



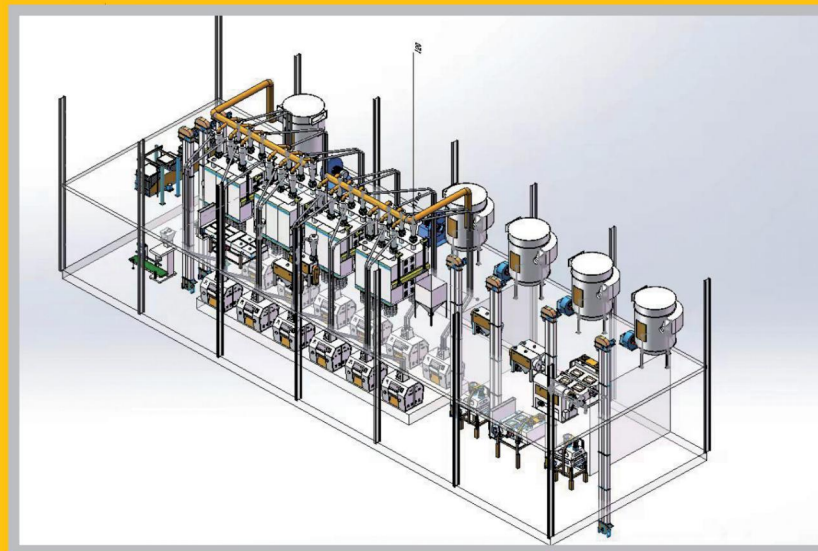
钢结构楼层厂房

FLOUR MILL SOLUTION FOR STEEL
PLATFORM STRUCTURE BUILDING

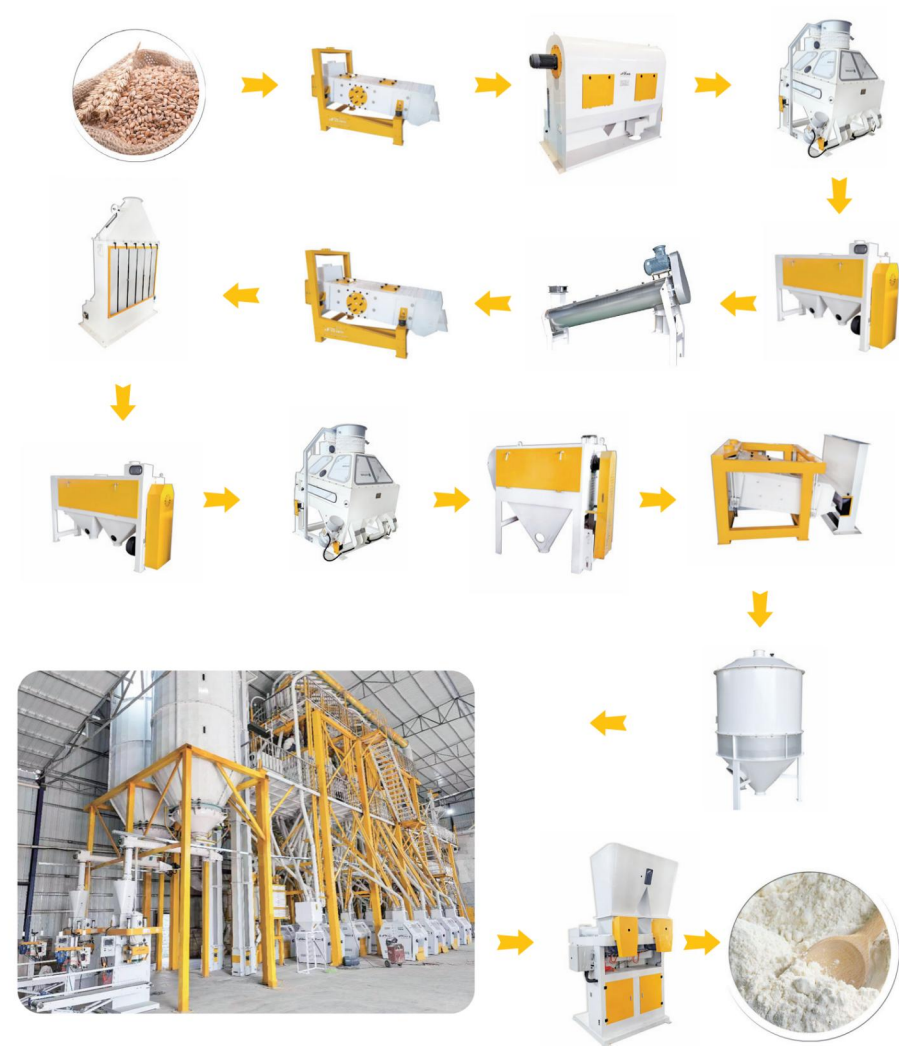


钢架式结构

FLOUR MILL SOLUTION FOR FLOUR MILLING
PLANT WITH STEEL STRUCTURE



小麦面粉生产流程 WHEAT FLOUR PRODUCTION PROCESS





500TPD-800TPD小麦制粉设备

CHINA 500TPD-800TPD WHEAT FLOUR MILL PLANT





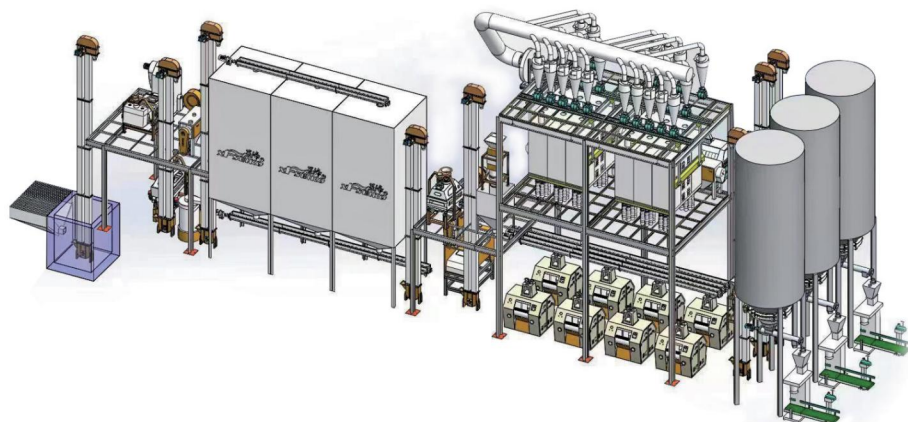
南美洲300TPD小麦制粉设备（150吨×2套）

SOUTH AMERICA 300TPD WHEAT FLOUR MILL PLANT 150TPD×2SETS



乌干达 120TPD-200TPD 小麦制粉设备

UGANDA 120TPD-200TPD WHEAT FLOUR MILL PLANT



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技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	吨粉电耗 POWER CONSUMPTION (KWH)	设备尺寸 (米) MACHINERY DIMENSION (L*W*H)m
112T	112T/24h	312kw	67-75	22 x 8 x 9-10
82T	82T/24h	220kw	67-75	20 x 8 x 9-10

肯尼亚120TPD-150TPD 小麦制设备

KENYA 120-150TPD WHEAT FLOUR MILL PLANT



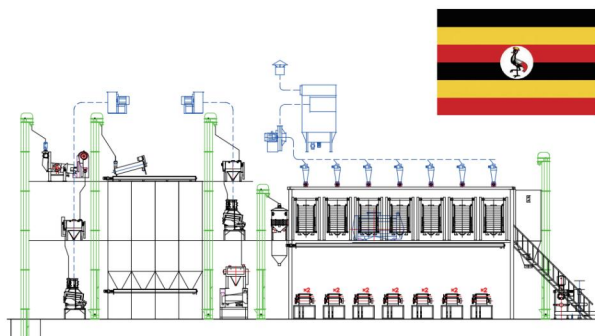
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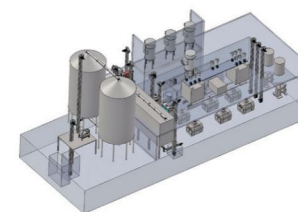
技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	吨粉电耗 POWER CONSUMPTION (KWH)	设备尺寸 (米) MACHINERY DIMENSION (L*W*H)m
100T	100T/24h	325kw	67-75	23 x 8 x 12-14.5
120T	120T/24h	340kw	67-75	28 x 8 x 12-14.5



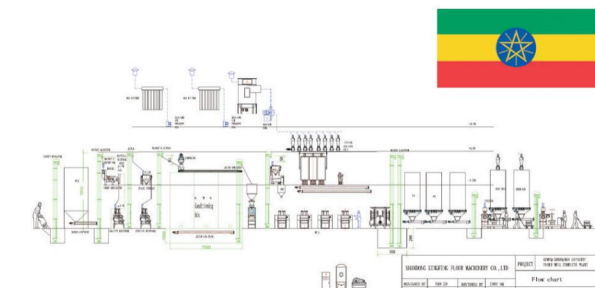


50TPD乌干达小麦制粉设备 UGANDA 50TPD WHEAT FLOUR MILL PLANT



技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	吨粉电耗 POWER CONSUMPTION (KW/H)	设备尺寸 (米) MACHINERY DIMENSION (L*W*H)m
100T	100T/24h	268kw	67-75	30 × 8 × 12
82T	82T/24h	220kw	67-75	28 × 8 × 12

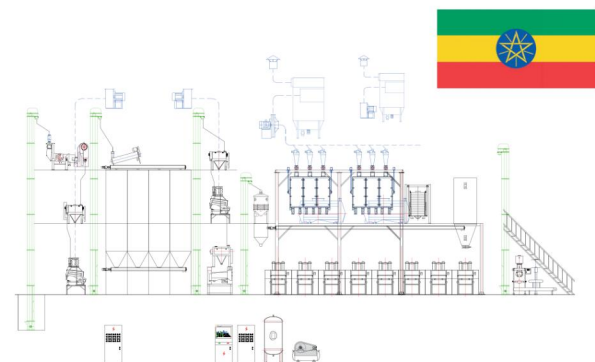


乌干达80TPD小麦制粉设备 UGANDA 80TPD WHEAT FLOUR MILL PLANT



技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	吨粉电耗 POWER CONSUMPTION (KW/H)	设备尺寸 (米) MACHINERY DIMENSION (L*W*H)m
100T	100T/24h	250kw	67-75	30 × 8 × 8
82T	82T/24h	192kw	67-75	30 × 8 × 8



埃塞俄比亚112TPD小麦制粉设备 ETHIOPIA 112TPD WHEAT FLOUR MILL PLANT

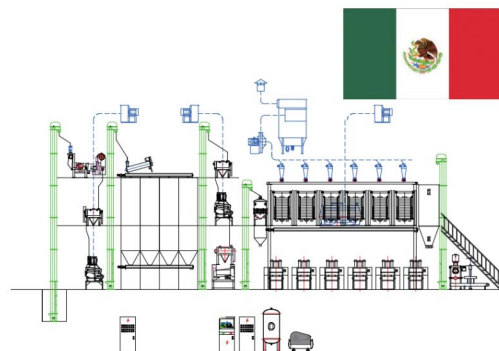


技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	吨粉电耗 POWER CONSUMPTION (KW/H)	设备尺寸 (米) MACHINERY DIMENSION (L*W*H)m
100T	100T/24h	226kw	67-75	30 × 6 × 7.5
82T	82T/24h	190kw	67-75	25 × 6 × 7.5

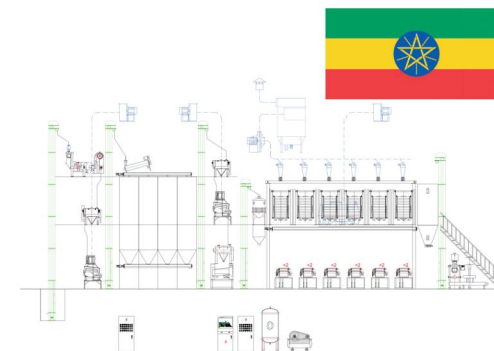
墨西哥62TPD小麦制粉设备

MEXICO 62TPD WHEAT FLOUR MILL PLANT



埃塞俄比亚62TPD小麦制粉设备

ETHIOPIA 62TPD WHEAT FLOUR MILL PLANT



技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	吨粉电耗 POWER CONSUMPTION (KW/H)	设备尺寸(米) MACHINERY DIMENSION (L*W*H)m
62T	62T/24h	152kw	67-75	26 × 8 × 8



技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	吨粉电耗 POWER CONSUMPTION (KW/H)	设备尺寸(米) MACHINERY DIMENSION (L*W*H)m
62T	62T/24h	148kw	67-75	26 × 8 × 7.5

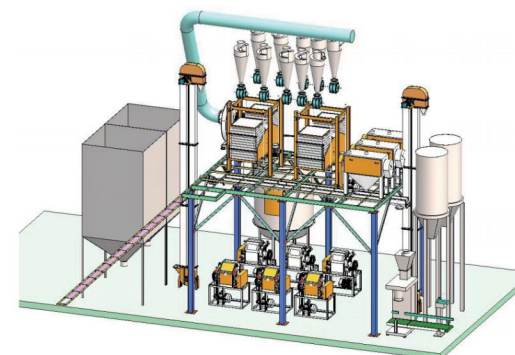


埃塞俄比亚30TPD小麦制粉设备

ETHIOPIA 30TPD WHEAT FLOUR MILL PLANT



更多产品视频和信息，请扫描这里
For more product videos and information, please scan here



技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	吨粉电耗 POWER CONSUMPTION (KW/H)	设备尺寸(米) MACHINERY DIMENSION (L*W*H)m
36T	36T/24h	88-102	67-75	18×6×8
30T	30T/24h	88-102	67-75	18×6×8
26T	26T/24h	78-98	67-75	18×6×8

秘鲁30TPD小麦制粉设备

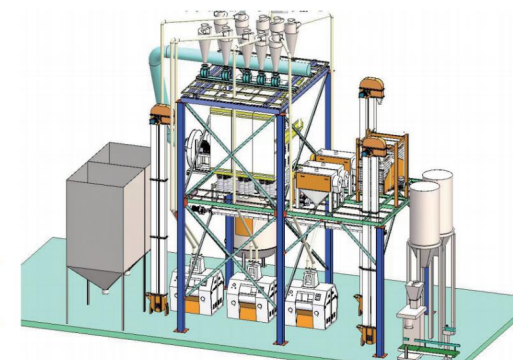
PERU 30TPD WHEAT FLOUR MILL PLANT



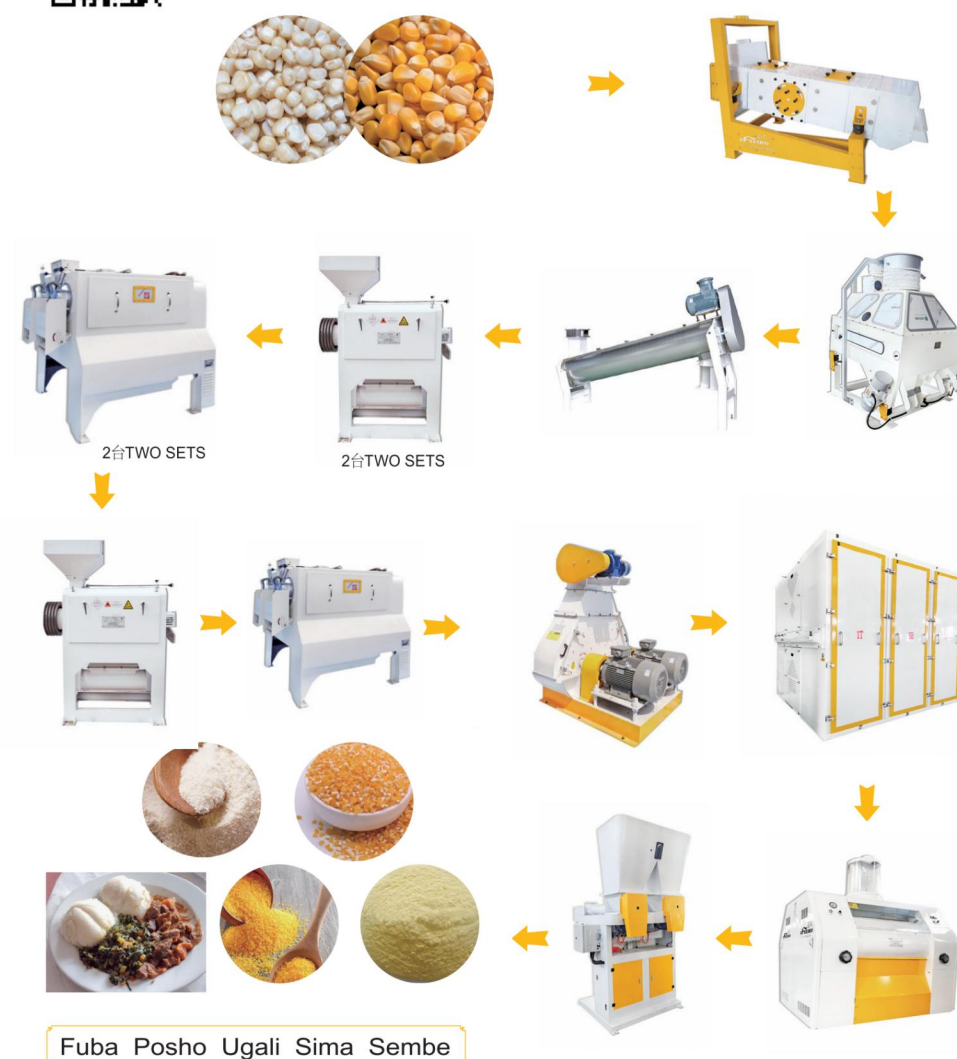
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技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	吨粉电耗 POWER CONSUMPTION (KW/H)	设备尺寸(米) MACHINERY DIMENSION (L*W*H)m
18T	18T/24h	78-96	67-75	18×6×4-6



玉米糝/粉生产流程 MAIZE GRITS AND FLOUR PRODUCTION PROCESS



玉米产品 MAIZE PRODUCTS



maize 玉米



maize 玉米



玉米糝maize grits 4号 4#



玉米粉maize flour 60-110



玉米糝maize grits 5号 4/8-10#



玉米糝maize grits 3号 10/14#



玉米糝maize grits 2号 16/20-22#



玉米糝maize grits 1号 20/24-26#



玉米粉maize flour 60-110



玉米压片
Maize snack 1



玉米压片
Maize snack 2



玉米压片
Maize flakes



玉米糝
Cooked maize grits

Model	Power	Sieve aperture	Maize(T/H)	Wheat(T/H)
SFSP-S66 × 100	90×2	Φ 0.5	5.4-7.2	4.3-5.7
		Φ 1.0	11.7-14.4	9.3-11.5
		Φ 1.5	16.2-20.7	12.9-16.5
		Φ 2.0	19.8-26.1	15.8-20.8
SFSP-60 × 80	55		Maize(T/H)	Wheat(T/H)
		Φ 1.5	5.5-6.87	6-7.5
		Φ 1.8	6.3-7.7	6.9-8.4
		Φ 2.0	8.25-9.9	9-10.8

Harm Mill Specification						
Model	Power	Bearing Model	Hammer	Sieve Size	Sieve	L*W*H
SFSP-S56*100	90×2	2316	192	1250*997	2	2577 × 1600 × 1402
SFSP-60*80	55	2216	56	810*797	2	2100 × 910 × 1050
Mixer Specification						
Model	Power	Volume	CV	Mixing Time	L*W*H	
SSHJ4	30	4M2	CV≤5%	60-120s	3172 × 2956 × 2103	

55kw	玉米产量/t	小麦产量/t	20目通过率 玉米	40目通过率 玉米	60目通过率 玉米	80目通过率 玉米
Φ 1.2	≥4.6	≥3.8				
Φ 1.5	≥6	≥4.8				
Φ 1.8	≥7.1	≥5.7				
Φ 2.0	≥8.8	≥7	80%	46%	30%	16%

90kw*2	玉米产量/t	小麦产量/t	40目通过率 玉米/小麦	60目通过率 玉米/小麦	80目通过率 玉米/小麦	100目通过率 玉米/小麦
Φ 0.5	≥7	≥5.6	100%	92%/93.8%	57%/53%	%45%
Φ 0.8	≥12.6	≥10	96%/95%	71%/70%	47%/45%	
Φ 1.0	≥13.68	≥10.9	79%/78%	61%/60%	40%/38%	--
Φ 1.5	≥18	≥14.4	65%/63.5%	50%/49%	32%/30%	--
Φ 2.0	≥22.5	≥18	58%/56.5%	41%/39%	25%/23%	--

注：粉碎机产能参数指物料水分 10-14%之间谷类。

注：粉碎机产能参数指物料水分 10-14%之间谷类。

160kw	玉米产量/t	小麦产量/t	通过率/30	通过率/40	通过率/50	通过率/60
Φ 0.6	≥7	≥6	100%	95%	93%	90%
Φ 0.8	≥10	≥9	96%	92%	89%	85%
Φ 1.0	≥12	≥10	--	--	--	--
Φ 1.5	≥16	≥13	--	--	--	--
Φ 2.0	≥24	≥22	--	--	--	--

注：粉碎机产能参数指物料水分 10-14%之间谷类。
产能参数仅限于本公司配套设备。

双转子粉碎机产量																
机型	功率 (KW)	物料	水分%	筛筒间隙 (mm)	平均时产 (t)	每千瓦时产量 (Kg)	筛片		过筛率目%							
							孔径 Φmm	开孔率%	16目	20目	30目	40目	50目	60目	70目	80目
SFSP-S66/40	37*2	新玉米	14	15	8.1-9.3	110-125	2	46.36	93	82	70	57.5	44.5	41	28.5	25.5
SFSP-S66/30	30*2	新玉米	14	15	6.6-7.5	110-125	2	46.36	93	82	70	57.5	44.5	41	28.5	25.5
SFSP-S56/40	22*2	新玉米	14	15	4.8-5.5	110-125	2	46.36	91.5	80.3	68.4	55.3	43.1	39.4	26.2	23.8

66 × 40型 直 Φ 2mm 60kw × 50kg
直 Φ 3mm 60kw × 20kg

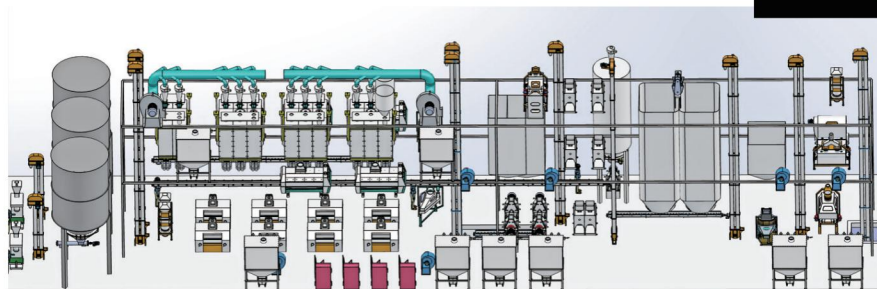


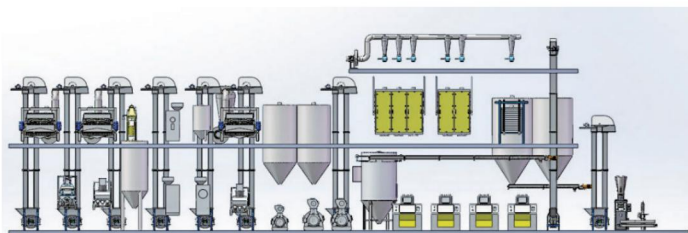
300TPD 玉米制糝制粉设备
CHINA 300TPD MAIZE GRITS AND FLOUR MILL PLANT



安哥拉150TPD-200TPD 玉米制粉设备

ANGOLA 150TPD-200TPD MAIZE FLOUR MILL PLANT





坦桑尼亚100TPD玉米制粉设备 TANZANIA 100TPD MAIZE FLOUR MILL PLANT



技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	设备尺寸(米) MACHINERY DIMENSION (L*W*H)m	产品类型 product
120-150T	120-150T/24h	560-660kw	28 × 8 × 16	玉米粉maize flour
120-150T	120-150T/24h	420-480kw	28 × 10 × 14	玉米糝maize grits



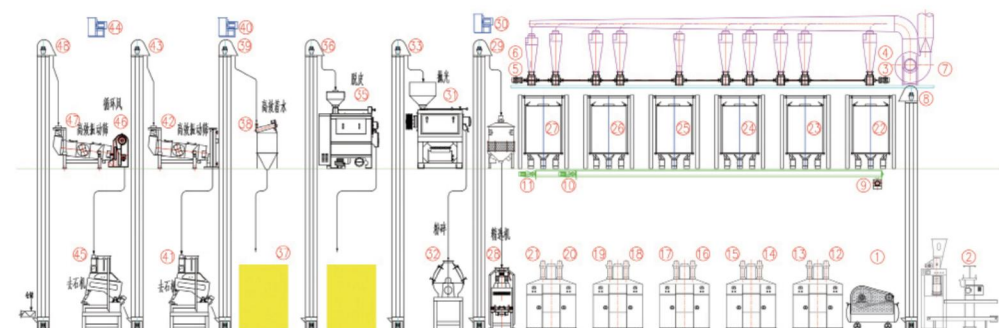
技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	设备尺寸(米) MACHINERY DIMENSION (L*W*H)m	产品类型 product
100T	100T/24h	293kw	30 × 10 × 9	玉米粉maize flour



坦桑尼亚60TPD玉米制粉设备

TANZANIA 60TPD MAIZE FLOUR MILL PLANT



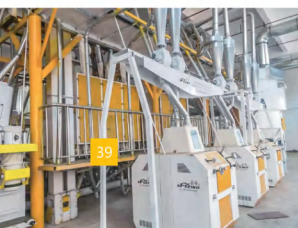
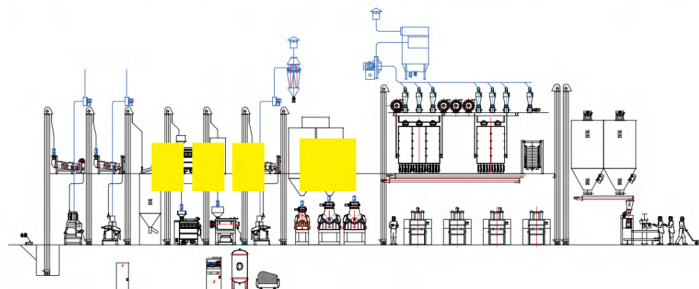
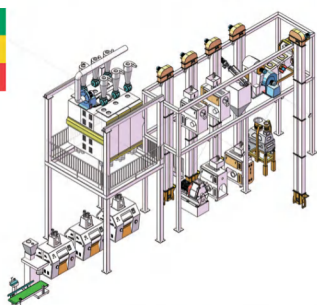
技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	设备尺寸 (米) MACHINERY DIMENSION (L*W*H)m	产品类型 product
82T	82T/24h	370-410kw	30 x 8 x 10-12	玉米粉maize flour



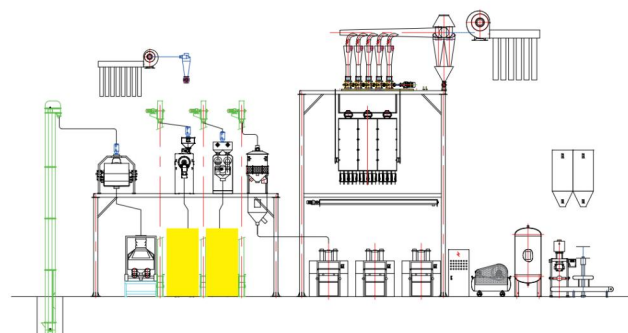
埃塞俄比亚52TPD玉米制粉设备和112TPD小麦制粉设备

ETHIOPIA 52TPD MAIZE FLOUR MILL PLANT AND 112TPD
WHEAT FLOUR MILL PLANT



肯尼亚40TPD玉米制粉设备

KENYA 40TPD MAIZE FLOUR MILL PLANT



技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	设备尺寸(米) MACHINERY DIMENSION (L*W*H)m	产品类型 product
50T	50T/24h	180-220kw	25 × 8 × 9-12	玉米粉maize flour
42T	42T/24h	160-190kw	25 × 8 × 8-10	玉米粉maize flour



尼日利亚20TPD玉米制粉设备

NIGERIA 20TPD MAIZE FLOUR MILL PLANT



技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	设备尺寸 (米) MACHINERY DIMENSION (L*W*H)m	产品类型 product
30-36T	30-36T/24h	145-155kw	20 × 6 × 7-8	玉米粉maize flour

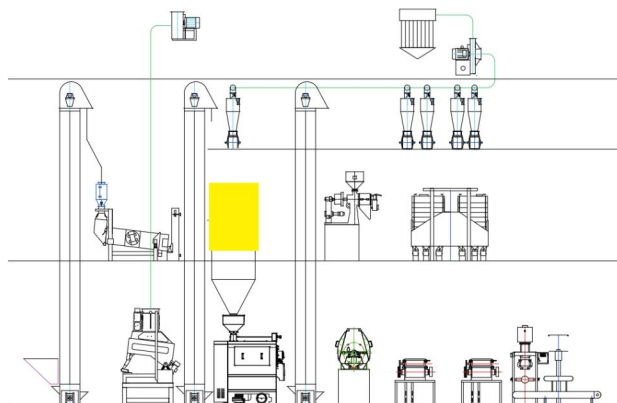
斯威士兰30TPD玉米制粉设备

SWAZILAND 30TPD MAIZE FLOUR MILL PLANT



叙利亚20TPD 玉米制糝设备

SYRIA 20TPD MAIZE GRITS MILL PLANT

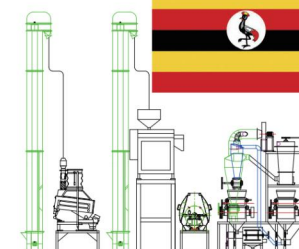


技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	设备尺寸 (米) MACHINERY DIMENSION (L*W*H)m	产品类型 product
26T	26T/24h	64kw	16 × 8 × 8	玉米粉maize flour

乌干达10TPD玉米制粉设备

UGANDA 10TPD MAIZE FLOUR MILL PLANT



技术参数/TECHNICAL PARAMETER

型号 MODEL	产量 PRODUCTION CAPACITY	动力 POWER	设备尺寸 (米) MACHINERY DIMENSION (L*W*H)m	产品类型 product
8-12T	8-12T/24h	49kw	12 × 4 × 5	玉米粉maize flour



蒸汽压片清理部分及蒸煮塔

STEAM FLAKING CLEANING AND COOKING TOWER

Очищающая и кулинарная башни парового таблетирования Tour de nettoyage et de cuisson à vapeur

◆蒸汽压片玉米，使谷物的淀粉发生凝胶糊化，糊化度可在原来的水平(约30%-40%)基础上提高30%以上，达到60%至70%，破坏与淀粉紧密结合的氢键，使淀粉颗粒从蛋白质中被释放出来。淀粉分子本身的结构也随之发生变化，由原来有规则结晶结构的日淀粉转变为分子团结构的α-淀粉，容易接受酶的作用，使淀粉具有水溶性，极大的提高动物机体对淀粉能量和蛋白质的吸收使玉米消化率从70%提高到99%以上几乎可以达到全消化：同时改变蛋白质的结构散发天然香味最终适口性和消化率提高排粪量减少。

◆Steam flaked corn, the corn starch gelatinization, pasting degree can be on the same level (about 30%-40%) on the basis of the 30% increase, reaching 60% to 70%, combined with destruction and starch of hydrogen bonds, the starch granules are released from the protein. The molecular structure of starch is also changed, from the original there are rules of starch crystallization, structure of α-starch molecule structure, easy to accept the role of the enzyme, the starch is water-soluble, improve the animal body great absorption of energy and protein starch corn digestibility increased from 70% to 99% and above can achieve almost the whole digestive: at the same time a change in protein structure from natural the final fragrance palatability and digestibility increased defecation volume reduction.



◆ Паровое таблетирование кукурузы делает крахмал зерна кашцеобразным. Кашцеобразная степень может увеличиваться от первоначальной уровни (около 30% -40%) на более 30%, достигая 60% до 70%, и при разрушении водородных связей соединяющихся с крахмалом, гранулы крахмала освобождаются от белка. Далее следует изменение молекулярной структуры крахмала, ООО Шаньдун Синфэн мукомольные оборудования E-mail: xingfeng@xmfj.cc. и затем образуется альфа-крахмал структурой молекулярной группы из оригинального разпорядочного кристаллизационного крахмала, что приводит к влиянию на крахмал ферментом. Благодаря этому, крахмал становится растворимым в воде, и тогда поглощение энергии и белка крахмала в организмах животных улучшается на большом степени, так что, пищеварение кукурузы может увеличиться с 70% до 99% и выше, даже достичь полного пищеварения. Таким образом, структура белка изменяется и продукт дает природный аромат, что приводит к улучшению поедаемости и усвояемости, и уменьшению объема дефекации.



◆ Le maïs en flocons de vapeur, la gelatinisation de l'amidon de maïs, le degré de collage peut avoir une augmentation de 30% sur la base d'un niveau (environ 30% -40%), atteignant 60% à 70%, combinée à la destruction des liaisons entre l'hydrogène et l'amidon, les granules d'amidon sont libérés de la protéine. La structure moléculaire de l'amidon est également modifiée, Shandong Xingfeng Équipements de farine Co., Ltd. E-mail: xingfeng@xmfj.cc. qui est plus facile à accepter l'effet de l'enzyme, l'amidon est soluble dans l'eau de sorte que la digestibilité de l'énergie et la protéine d'amidon du maïs peut augmenter de 70% à 99% et au-dessus une digestibilité complète: en même temps un changement dans la structure des protéines apporte un parfum naturel et la digestibilité augmentée s'accompagne par la réduction de défécation.



燕麦清理脱壳、压片成套项目

COMPLETE SET OF PROJECTS FOR OATS CLEANING, SHELLING AND FLAKES PROCESSING EQUIPMENT

从燕麦到燕麦片

From raw oats to oat flakes.

燕麦是最健康、最有营养的谷物之一。燕麦的特点是富含维生素、矿物质，尤其是可溶性纤维。这些特性使燕麦成为均衡饮食的重要组成部分，并确保对各种燕麦产品的需求不断增长。

Oats are one of the healthiest and most nutritious cereals. Oats are characterized by a high content of vitamins, minerals and especially soluble fibres. These properties make oats an important part of a balanced diet and ensure a constantly growing demand for diverse oat products.

获得正确的机械组合及其设置是良好燕麦加工的关键。我们可以全程提供帮助-从规划您的生产线到安装、培训和维护。Getting the right mix of machinery and their settings is key to good oat processing. We can help all the way - from planning your production line to installation, training and maintenance.



工艺流程: 清理→煮麦→烘麦→色选→蒸汽调质→压片→冷却干燥→包装

The Process flow: Cleaning→Steam cooking→Drying→Color sorting →Steam conditioning →

Oat milling→Oatflake cooling→packing

以下是用于燕麦加工的主机设备，这些机器用于清理、脱壳以及生产燕麦和燕麦片。

The following overview shows all machines which are used for the processing of oats. You will find cleaning, shelling as well as producing oat groats and flake.



苦荞麦脱壳设备

TARTARY BUCKWHEAT SHELLING MACHINE

苦荞麦茶设备

TARTARY BUCKWHEAT TEA MACHINE



甜荞麦米脱壳

COMMON/GREEN BUCKWHEAT SHELLING MACHINE



稻谷脱壳设备

RICE MILLING MACHINE



Rice



大米粉加工设备

RICE FLOUR MILLING MACHINE

黄米粉加工

MILLET FLOUR MILLING MACHINE



Millet



杂粮脱壳磨粉设备

OTHER GRAIN PROCESSING LINE



Glutinous millet



Soybean



Soybean flour



Lentil



Oat



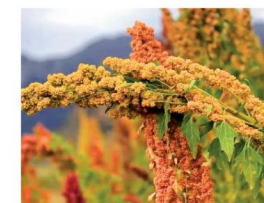
Oatmeal



Mung bean



Chilli



Sorghum



烘干机 GRAIN DRYER



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钢板仓 GRAIN SILO

全锥底钢板仓
HOPPER BOTTOM SILO 100T-2000T



单机设备 SINGLE MACHINE EQUIPMENT

SFMFQ ROLLER MILL 磨粉机

SFMFQ is a new type of pneumatic controlled grinding roller mill.

- Pneumatic control is adopted to control the disengagement gate of the roller, and the servo feeding device can automatically disengage and operate the roller and feeding roller. The opening degree of the feeding door is automatically adjusted according to the height of the material level;
- The roller mill can adopt single control and centralized control;
- The fast and slow rollers are driven by a three wheel toothed wedge belt, which does not jump or deviate, operates smoothly, and has low noise;
- The tensioning device of the toothed wedge belt adopts an elastic automatic compensation structure to improve the service life of the belt;
- The roller adopts automatic self-aligning roller bearings to ensure precise concentric rotation, and can withstand high rotational speed and roller pressure;
- High quality double head centrifugal casting rollers are dynamically balanced, running smoothly, and have a long service life;
- The roller group supports various stresses and can accurately control the rolling distance of the roller while maintaining stability.
- Negative pressure suction device can improve feeding conditions, reduce the temperature of grinding rollers and materials, and improve grinding efficiency;
- Scraper cleaning is easy to adjust and reduces power consumption;
- Cast iron base for shock absorption and noise reduction, the side frame is welded with high-quality steel plates, and the side frame is connected to the base with high-strength bolts;
- The outer cover is a door opening structure, simple and convenient;
- The whole machine is a fully enclosed structure, safe and beautiful, and the surface treatment adopts electrostatic spraying technology.
- Main electric parts adopt famous brands like Siemens, SEW, SKF, Festo.
- Our warranty period for the roller mill is five years.

SFMFQ是新型的复式气压控磨粉机。

- 采用气动方式控制磨辊离合闸，伺服喂料装置可使磨辊和喂料辊自动离合及运转，喂料门的开启度根据料位的高低自动调节；
- 磨粉机可采用单台控制和集中控制；
- 快慢辊间采用三轮系齿楔带传动，不跳齿，不跑偏，运转平稳，噪音低；
- 齿楔带的张紧装置采用弹性自动补偿结构，提高带的使用寿命；
- 磨辊采用自动调心滚子轴承，保证精确的同心回转，能承受很高的转速和磨辊压力；
- 优质双头离心浇铸磨辊均做动平衡，运转平稳，使用寿命长；
- 磨辊组自持各种应力，可高度精确地控制磨辊轧距并保持稳定。
- 负压吸风装置可改善喂料状况，降低磨辊及物料温度，提高研磨效率；
- 刮刀清理更干净，调整简单，保护磨辊，降低电耗；
- 铸铁底座减震降噪，侧机架为优质钢板焊接而成，侧机架与底座用高强度螺栓联结；
- 外罩为开门式结构，简单方便；
- 整机为全封闭结构，安全美观，表面处理采用静电喷涂工艺。

Model	SFMFQ 50x2	SFMFQ 60x2	SFMFQ 80x2	SFMFQ 100x2	SFMFQ 125x2
Roller spec(mm)	Φ250x500	Φ250x600	Φ250x800	Φ250x1000	Φ250x1250
Roller diameter range(mm)	Φ250~230				
Fast roller speed(rpm)	450—650				
Air working pressure(Mpa)	0.4-0.7				
Air consumption of mill(m³/h)	0.06-0.08				
Feeding form	Pneumatic servo feeding				
Speed ratio of fast and slow rollers(r/min)	2.5:1	2:1	1.5:1	1.25:1	
Speed ratio of feeding rollers(r/min)	1:1	1.4:1	2:1		
Power of motor(kw)	7.5/11/15/18.5/22/30/37				
Weight(kg)	2400	2700	3000	3300	4000
Dimension (mm) L*W*H	1400x1410x1850	1535x1300x1850	1610x1422x1997	1810x1422x1997	2060 × 1422 × 1997



FSFG SQUARE PLANSIFTER 高方筛

The FSFG Plansifter used for efficient and sanitary sifting and sorting for flour products in wheat, maize, durum ect.In addition to reliable sifting and sorting. The plansifter can also be utilized as a control sifter in flour silos before packaging and bulk loading.

- Square plansifter is mainly used for grading and inspecting from various systems in flour grinding.
- The two sifter sections with a total of 6/8 compartments with 20to 24 stacked sieve frames each.Sieve frames consisting of frames of wood, with abrasion-resistant plastic lining and sieve trays of tin-plated sheet steel. Combi-cleaner for sieves and trays.Fiber glass suspension rods. Inlet tables with suspension rods.Inlet and outlet sleeves.
- Built-in V-belt drive and motor, centrifugal counterweight running in roller bearings.
- The sieve frames are easy to install and remove, while the sieve stack can be easily and securely clamped with the patented clamping device.
- For this square plansifter, all the interior surfaces of stock bin that may come into contact with materials are effectively isolated to improve sanitary condition.
- The product-carrying channels are equipped with partition boards to separate and control the material stream, thus avoiding the generation of dust.

FSFG 高方筛可以对小麦、玉米、硬质小麦等谷物面粉类产品的高效分级。除了可靠的筛分和分选，该设备还可在面粉筒仓中用作包装和散装前的检查。

- 筛框由木框和耐磨塑料衬里以及镀锌钢板筛盘组成。玻璃纤维悬挂杆，带悬挂杆的进料台，进料口和出料口套管。
- 内置 V 型皮带传动装置和电机，离心配重在滚柱轴承中运转。
- 筛框易于安装和拆卸，专利夹紧装置可轻松牢固地夹紧筛堆。
- 料仓所有可能与物料接触的内表面都被有效隔离，以改善卫生条件。
- 产品输送通道配有隔板，用于分离和控制物料流，从而避免产生粉尘。

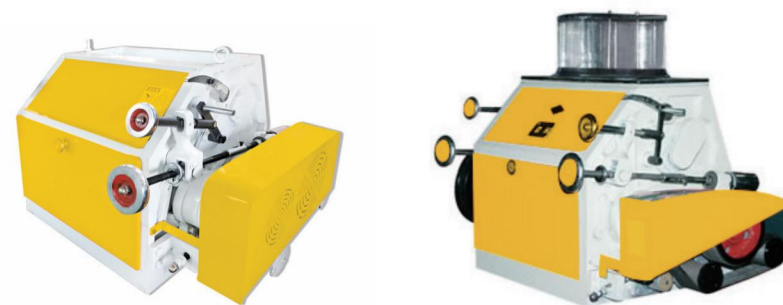


Model	Number of bins	Sifting area (m2)	Motor (kw)	Weight (kg)	Height of installing(mm)	Dimension (mm) L*W*H
FSFG4*20	4	22	3	2400	3000	2300×1520×1900
FSFG6*20	6	33	4	3200	3000	2300×2300×1900
FSFG4*24	4	26.3	3	2800	3200	2300×1520×2200
FSFG6*24	6	39.5	4	3600	3200	2400×2400×2200
FSFG8*24	8	52.7	5.5	4700	3200	3100×3100×2200

6F SINGLE ROLLER MILL 单式磨粉机

The structure of a single roller mill mainly includes: roller mill frame, roller, feeding roller, cover, transmission mechanism, etc.

单式磨粉机的构造主要包括：磨架、磨辊、喂料辊、磨箱盖、传动机构等。



Model	Transmission mode	Roller Dia.x length(mm)	Power(kw)	Weight(kg)	Dimension (mm) L*W*H
6F2560	Synchronous belt drive	Φ250x600	7.5-15	1000	1140x780x670
	Chain drive				
6F2550	Synchronous belt drive	Φ250x500	7.5-11	900	1040x780x670
	Chain drive				
6F2540	Synchronous belt drive	φ250x400	7.5-11	800	1040x780x670
	Chain drive				
6F2250	Synchronous belt drive	Φ220x500	7.5-11	560	970x700x590
	Chain drive			540	
6F2240	Synchronous belt drive	Φ220x400	5.5-7.5	480	870x700x590
	Chain drive			460	
6F2235	Synchronous belt drive	φ220x350	5.5-7.5	440	820x700x590
	Chain drive			420	

FSFJ DOUBLE BIN PLANSIFTER 双仓筛

The double bin plansifter is composed of two screen bins, which are suspended on a metal structure frame through a suspension rod, and the suspension bracket is fixed to the ground. Each bins can be stacked with 6-10 layers of screen grids, which are directly stacked on the bottom plate of the screen without a screen box. They are compressed by 4 compression bolts and handles at 4 corners. The double bins plansifter has fewer sieve layers, a simple sieve path, a small volume, and convenient installation. It is commonly used for flour inspection sieves and screening classification in small flour factories.

双仓平筛是由两个筛体组成，筛体通过吊杆悬挂在金属结构框架上，吊架固定于地面。每个筛体可叠加6-10层筛格，筛格直接叠置在筛底板上，没有筛箱，靠4个角的4个压紧螺栓及手柄将其压紧。双仓筛的筛格层数少，筛路简单，体积小，安装方便，多用于面粉检查筛和小型面粉厂的筛理分级。



Item	Name	FSFJ83*2*12
Sieve frame size(mm)		830-830
Main shaft speed(rpm)		240-255
Turning diameter(mm)		45-50
Sifting area(m ²)		11
Power(kw)		1.5
Appearance size(mm)		2200×1450×2000
Weight		1800

FQFD PURIFIER 清粉机

The FQFD series purifier is an indispensable equipment when manufacturing high-end and low ash content flour. It is used to purify and grade the different-sized middling, semolina and meal to decrease ash content in reduction system by previous plansifter for a second time to enhance the flour quality.



FQFD系列清粉机是生产高档低灰分面粉必不可少的设备。用于对原高平筛还原系统中的不同粒度的中粉、粗粉、粗粉进行二次净化和分级，降低灰分，提高面粉质量。

Model	Power (kw)	Air volume(m ³ /h)	Weight (kg)	Dimension (mm) L*W*H
FQFD49*2*3	0.18(0.25)*2	40-70	970	2700x1290x1700
FQFD59*2*3	0.25*2	50-80	1100	2700x1500x1800

TQLZ VIBRO SEPARATOR 高效振动筛

TQLZ Vibro separator is mainly used to clean large, medium, and small impurities in raw grains. The equipment consists of a screen body, a feeding device, a discharge hopper, a driving mechanism and a frame. When using this equipment, a suction separator can also be used to air-separate the materials to remove light impurities and dust.

• The screen is made of steel sheet, and the punched holes are arranged in a cross manner to ensure excellent cleaning result.

• For this vibratory separator, the two vibration motors share one terminal block, and the wiring process is very convenient. As a result, the motors are characterized by synchronous start, stable running, low noise, low risk of electric leakage as well as long service life.

TQLZ 高效振动分离机主要用于清理原粮中的大、中、小杂质。该设备由筛体、给料装置、出料斗、驱动机构和机架组成。使用该设备时，还可配套使用吸风分离器对物料进行风选，以清除其中的轻杂和灰尘。

• 筛网采用钢板制成，冲孔交叉排列，确保良好的清洁效果。

• 该振动分离机两台振动电机共用一个接线端子，接线过程非常方便。电机具有同步启动、运行平稳、噪音低、漏点风险小、使用寿命长等特点。



Model	Sieve size(cm)	Capacity(T/H)		Power(kw)	Vibration frequency (r/min)	Amplitude (mm)	Vibration angle (°)	Screen inclination angle (°)	Dimension (mm) L*W*H	Weight (kg)
		Pre-cleaning	Cleaning							
TQLZ60	60X100	4	3	0.25*2	920-950	2.5-5.5	20 (0-45)	6(0-12)	1640X1550X1455	360
TQLZ80	80X100	8-12	4-6	0.25*2					1785X1370X1550	540
TQLZ100X100	100X100	20	8	0.25*2					1640X1610X1838	731
TQLZ100X150	100X150	35	12	0.37*2					2140X1610X1455	767
TQLZ100X200	100X200	50	16	0.37*2					2640X1610X1455	836
TQLZ150X150	150X150	50	18	0.55*2					2140X2160X1900	965
TQLZ150X200	150X200	60	24	0.75*2					2382X2196X1838	1021
TQLZ180X200	180X200	80	28	0.75*2					2382X2496X1838	1260
TQLZ200X200	200X200	100	35	1.1*2					2382X2696X1838	1530

TQLM PLANE ROTARY SEPARATES 平面回转筛

The TQLM Plane rotary separates is a kind of screening equipment with good impurity removal effect. It is mainly used for screening at the end of the wheat cleaning process. It can further clean up the medium, small, light and heavy raw grains.

It integrates plane rotary motion and reciprocating vibration. The front speed rotary motion can extend the screening distance of materials, promote the automatic classification of materials, and thus improve the screening efficiency. The linear reciprocating motion of the tail can speed up the discharge of materials, thereby increasing the output of the equipment.

平面回转筛是除杂效果较好的一种筛选设备，主要用于小麦清理后路筛选工序。可进一步清除原粮中的中、小、轻杂质。

集平面回转运动与往复振动于一体，前部的平面回转运动，可延长物料的筛理路程，促进物料的自动分级，从而提高了筛理效率。尾部的直线往复运动则可加快物料排卸速度，因而增大了设备的产量。



Model	Sieve size (mm)	Capacity(T/H)	Weight(kg)	Power(kw)	Dimension (mm) L*W*H
TQLM63	630x1000	2-3	500	0.75	1756x930x1250
TQLM80	800x1500	3-5	635	0.75	2120x1265x1645
TQLM100	1000x1500	5-8	750	0.75	2120x1465x1645
TQLM125	1250x1500	8-12	885	1.1	2120x1715x1645
TQLM160	1600x1500	12-16	996	1.1	2120x2065 x1645
TQLM200x200	2000x2000	60	1216	1.5	2620 x2456x1645
TQLM200x250	2000x2500	90	1531	1.5	3120 x2456x1745
TQLM200x300	2000x3000	120	1823	2.2	3620 x2465x1845
TQLM200x350	2000x3500	160	2196	2.2	4120x2456x1945
TQLM200x400	2000x4000	200	2576	3	4620 x2456x2045

TQSF GRAVITY DESTONER 重力分级去石机

TQSF Gravity Destoner composed of feeding device, screen body, elastic support mechanism, suction device, and vibration motor. It divides materials into three types: light materials, heavy materials, and sand. It is capable of separating stone, gravel, glass and other high density impurities from grains in the grain flow.

- To separation efficiency, capable of separating fine stone from a substantial quantity of grains, thus to assure ideal grain cleaning result;
- To separating high-density impurities such as gravel, stone, glass and metal pieces, and thus to reduce the possible wear of impurities or foreign materials to the subsequent processing equipment.

重力分级去石机由进料装置、筛体、弹性支撑机构、吸风装置和震动电机等部分组成。重力分级去石机将物料分为轻质物料、重质物料和砂石三种。

• 分离效率高，能将细石从大量谷物中分离出来，从而保证理想的谷物清理效果；

• 用于分离碎石、石块、玻璃、金属片等高密度杂质，从而减少杂质或异物对后续加工设备可能的磨损。



Model	Sieve width size(mm)	Weight (kg)	Air pressure (pa)	Power (kw)	Air volume (m³/h)	Amplitude (mm)	Vibration frequency(r/min)	Dimension (mm) L*W*H	Capacity (T/H)
TQSF63	630	280	<980	0.25x 2	4500	4-5	940	1450x876x1800	5-7
TQSF80	800	340	<980	0.25x2	6000			1450x1046x1800	7-9
TQSF100	1000	400	<980	0.25x2	8000			1500x1246x1900	9-11
TQSF125	1250	500	<980	0.25x2	10200			1500x1496x1920	11-16
TQSF150	1500	610	<980	0.37x2	12000			1500x1746x1800	12-18
TQSF175	1750	680	<980	0.37x 2	15000			1500x1996x1800	18-24
TQSF200	2000	720	<980	0.37x2	17000			1500x2246x1900	16-26
TQSF250	2500	980	<980	0.37x2	20600			1500x2796x1920	22-32

TFXH CYCLING AIR SEPARATOR 循环风选器

The Cycling air separator is mainly composed of feeding system, air circulation channel, centrifugal fan and dust collection and discharge system.

The TFXH Cycling air separator is especially designed for the separation of low-density particles (hull, dust, etc.) from grains such as wheat, barley, maize, oil seed and others. Moreover, this machine can be applied both as a stand-alone machine and in combination with vibratory separator, rotary separator or wheat scourer.

•The feature of this machine is that the air recycles inside. Compared with regular de-stoners, it can save cyclone dust filter, blower, impulse dust filter, air pipeline, etc. It takes up less floor area and saves energy.

• Our circulating air separator makes use of a large dust settling chamber to significantly enhance the separation result.

• This equipment possesses outstanding tightness, and the connection parts are handled by sealing strip. As a result, dust separated from the grains won't spread into the surrounding environment.

循环风选器主要由进料系统、空气循环通道、离心风机和收尘排放系统组成。

循环风选器专为从小麦、大麦、玉米、油籽等谷物中分离低密度颗粒（外壳、灰尘等）而设计。

本机的特点是内部空气循环。与普通去石机相比，可节省旋风除尘器、鼓风机、脉冲除尘器、风管等，占地面积少，节约能源。

我们的循环风选器利用大型尘埃沉降室来显著提高分离效果。

该设备具有良好的密封性，连接部位均采用密封条处理。因此，从谷物中分离出来的灰尘不会扩散到周围环境中。



Model	Capacity(t/h)		Power (kw)	Wind pressure(Pa)	Rotating speed (r/min)	Weight(kg)	Dimension (mm) L*W*H
	Cleaning	Pre-cleaning					
TFXH 60	9	40	2.25	400	2840	400	1166X1000X1680
TFXH 80	12	50	2.25			430	1366X1000X1680
TFXH 100	16	65	2.25			460	1566X1000X1680
TFXH 125	20	83	2.25			500	2216X1000X1680
TFXH 150	24	100	3.75			660	2446X1000X1680
TFXH 180	28	105	3.75			780	2766X1000X1680
TFXH 200	32	130	5.15			890	2966X1000X1680
TFXH 250	40	160	5.15			960	3466X1000X1680
TFXH 300	60	200	5.15			1260	3966X1000X1680

FGJZ6371 DRUM SELECTION MACHINE 滚筒精选机

It is mostly used for preliminary cleaning of wheat to remove impurities such as buckwheat and oats.

多用于小麦初步清理，去除去除荞子，燕麦等杂质。



MODEL	FGJZ63×300A	FGJZ71×300A	FGJZ63×300H	FGJZ63×300H
CAPACITY(T/H)	8	9	12	15
AIR FLOW(m³/min)	15	15	15	15
POWER(KW)	5.9	5.9	5.9	5.9
RESISTANCE(PA)	350	350	350	350
DIMENSION(L×W×H)	3860×1040×2600	3860×1140×2800	4180×1140×2900	4180×1140×2900

FDMW HORIZONTAL WHEAT SCOURER 卧式打麦机

Horizontal wheat scourer is mainly composed of beating plate, screen cylinder, transmission mechanism and frame.

• It makes use of mechanical strike and rubbing effect to remove dust, silt, husks, worms, wheat beard, microorganisms and other foreign matters adhered to the grain surface, and it could break clods, cinders, insects, shriveled wheat kernels as well as other matters whose strength is lower than that of wheat into small particles and then remove these particles away. Moreover, the remaining sterile lemmas are also separated. In this way, ash content of the unprocessed wheat is cut down, resulting in improved color, reduced ash and sand content of the flour.

- Beating plates are made with special wear-resistant material by precision casting, the service life is greatly prolonged.
- Rotor has gone through dynamic balance test, effectively eradicating imbalance and ensuring steady operation.

卧式打麦机主要由打浆板、筛筒、传动机构和机架组成。

利用机械打击和摩擦作用，去除附着在谷物表面的灰尘、淤泥、谷壳、虫子、麦须、微生物和其他异物，并可破碎土块、煤渣、昆虫、干瘪的麦粒等。其他强度低于小麦的物质，将其磨成小颗粒，然后将这些颗粒除去。此外，剩余的无菌外稃也被分离。这样，未加工小麦的灰分含量就被降低，从而改善了面粉的颜色，减少了灰分和沙子的含量。

- 击打板采用特殊耐磨材料精密铸造而成，使用寿命大大延长。
- 转子经过动平衡测试，有效消除不平衡现象，保证运行稳定。



Model	Screening tube Dia(mm)	Screening tube Length(mm)	Capacity (T/H)	Power(kw)	Dimension (mm) L*W*H
FDMW30x60	Φ300	600	2-4	4	1450*650*1350
FDMW40x60	φ400	600	3-5	5.5	1700x920x1686
FDMW40x100	φ 400	1000	5-8	7.5	2100x920x1686
FDMW40x150	φ 400	1500	8-13	11	2600x920x1686
FDMW40x150x2	φ 400	1500	13-25	22	2600x1200x1686

TQSX GRAVITY DESTONER 吸式比重去石机

TQSX Gravity Destoner mainly composed of feeding device, screen support structure, and vibration motor.

The feeding device includes a feeding port, a hopper, a spring pressure door and a buffer tank. The hopper is located in the middle of the suction duct. The flow is controlled by a spring pressure door, and the pressure is adjusted externally by a tension spring.

主要由进料装置、筛支撑结构和振动电机等组成。

进料装置包括进料口、料斗、弹簧压力门和缓冲槽，料斗位于吸风道中部。流量由弹簧压力门控制，压力大小拉簧在机外调节。



Model	Capacity (Kg/h)	Power(kw)
TQSX56	2800-3200	0.55
TQSX85	5000-6000	0.75
TQSX100	6000-7000	0.75
TQSX125	7000-8500	0.75
TQSX168	9000-12000	1.5

FZSQ AUTOMATIC DAMPENER SYSTEM 自动着水机

Intensive dampener system is used in grain cleaning process. It adjusts grain moisture. The unique arc-shaped paddles make the dampening uniform and reduce the binding force between bran and endosperm. It improves milling and sifting efficiency effectively and it's helpful for improving flour extraction rate and flour quality.

谷物清理过程采用自动着水系统。它调节谷物水分。独特的弧形桨叶，使着水均匀，减少麸皮与胚乳之间的结合力。有效提高制粉、筛分效率，有利于提高面粉出粉率和面粉质量。



Model	Capacity(T/H)	Power(kw)	Weight(kg)
FZSQ32x150	3-6	3	250
FZSQ40x200	6-12	4	280
FZSQ40x250	12-18	5.5	460
FZSQ50x250	16-22	7.5	540
FZSQ50x280	18-25	11	560
FZSQ50x300	20-30	11	620

XMS WHEAT WASHER 洗麦机

The XMS series wheat washer is a wet cleaning machine that is commonly used in large and medium sized flour mills.

After the coarse, fine and light impurities are all eliminated from the wheat, this machine should be applied to wash away clods, mixed stones, pesticides, bacteria, viruses and other contaminants which may adhere to the surface or body of wheat kernels.

At the same time, the washing process also slightly adds water content of the wheat, and the physical properties of wheat are changed accordingly. For example, the bran shows improved tenacity, and the grinding performance is enhanced. In addition, the moisture addition rate is usually within 2.5%-8%.

XMS系列洗麦机是大中型面粉厂常用的湿式清理机。

小麦中的粗、细、轻杂质全部去除后，应用该机洗去麦粒表面或粒体上可能附着的土块、杂石、农药、细菌、病毒等污染物。

同时，洗涤过程也略微增加了小麦的含水量，小麦的物理性质也随之改变。例如，麸皮的韧性得到改善，研磨性能也得到增强。另外，水分添加率通常在2.5%-8%以内。



Model	Capacity(T/H)	Power(kw)	Weight(kg)	Dimension (mm) L*W*H
XMS40*100	1.2-2.0	2.2+0.75	460	2000X800X1500
XMS50X100	2.5-4	4+1.1	640	2700X1000X1700
XMS60X130	4-6	5.5+1.5	1000	2700X1200X1860
XMS90X150	6-8	11+2.2	1800	3450X1450X2400

MAGNETIC SEPARATOR 磁选器

The magnetic separator is a small-sized unpowered device used to completely remove ferrous impurities from cereal and flour. To remove magnetic metal content from grains to protect other machines safely. Especially for the devices that have a forceful effect on stock, such as wheat scourer, roller mill, etc. To remove the metal powder mixed in flour during milling process and to ensure product purity, magnetic separation is needed before finished product packaging.

- With a high magnetic flux density of 200-380mT, the iron removal efficiency is 99% at least.
- The high-performance permanent magnet cuts down the maintenance cost.
- Strong and thick door hinge can avoid completely the downward displacement of the door.

磁选机是一种小型无动力设备，用于彻底去除谷物和面粉中的铁质杂质。去除谷物中的磁性金属成分，以保护其他机器的安全。特别是对原料影响较大的设备，如打麦机、辊磨机，为了去除制粉过程中混入面粉中的金属粉末，保证产品纯度，在成品包装前需要进行磁选。

- 磁通密度高达200-380mT，除铁效率至少达到99%。
- 高性能永磁体降低维护成本。
- 坚固而厚实的门铰链可完全避免门向下位移。



Model	TCXT15	TCXT20	TCXT25	TCXT30	TCXT40
Output(t/h)	5-15	10-30	25-50	45-70	60-100
Intensity(GS)	5000	5000	5000	5000	5000
Inlet Diameter(mm)	150	200	250	300	400
Efficiency	99.9%	99.9%	99.9%	99.9%	99.9%
Dimensions(m)	0.4×0.7	0.5×0.7	0.5×0.9	0.6×0.9	0.7×1

MNML VERTICAL PEELING MACHINE 立式脱皮机

MNML Peeling machine utilizes high-speed rotating emery iron roller to cut and rub the maize and damage the bonding strength between the maize and the endosperm . It can also separate the maize germs and black spots during peeling process. The internally installed effective air draft chamber can collect the bran from the peeling process.

Easy operation and maintenance, quick-replaceable sieve plate .Durable and longer service life.

• Adopting international standards, imported components, and modern manufacturing processes, we create a new generation of beautiful and durable new peeling machines.

• The wear-resistant parts inside the machine are durable .

• Equipped with current and negative pressure display and multi-position damper

• Adjustment device, it is easy and reliable to use.

• The vertical peeling machine has an upper feeding and lower discharging structure, and the sand roller has a gap lifting structure.

MNML脱皮机利用高速旋转的砂铁辊对玉米进行切削、摩擦，破坏玉米与胚乳之间的结合强度。它还可以分离脱皮过程中的玉米胚芽和黑点。内置高效抽风室，可收集脱皮过程中的麸皮。

操作维护方便，筛板可快速更换，经久耐用，使用寿命更长。

• 采用国际标准、进口部件、现代化制造工艺，打造新一代美观耐用的新型旋切机。

• 机内耐磨件经久耐用。

• 配备电流、负压显示及多位风门

• 调节装置，使用方便、可靠。

• 立式剥皮机为上进料、下出料结构，砂辊为间隙升降结构



Model	Capacity(T/H)	Power(kw)
MNML25	2.5-3.5	18.5-22
MNML30	3-4	30-37
MNML40/34	4-6	37-45
MNML46	7-9	45-55
MNML52	10-16	55-75

MNMS HORIZONTAL PEELING MACHINE 脱皮机

MNMS Peeling machine utilizes high-speed rotating emery sand roller to cut and rub the maize and damage the bonding strength between the maize and the endosperm . It can also separate the maize germs and black spots during peeling process. Easy operation and maintenance, quick-replaceable sieve plate .The internally installed effective air draft chamber can collect the bran from the peeling process.

• This equipment uses special sand rollers and screen plates, which have longer service life, low crushing and high efficiency, and high finished product yield.

• It adopts locking self-aligning bearings, boring-free frame, main shaft jet fan, and split screen frame to facilitate installation and disassembly.

• Efficient peeling, black navel removal, and germ removal, high yield of finished product, complete and bright finished particles.

• Large output, high efficiency, energy saving, small footprint, it is a special machine for corn processing production industry.

MNMS脱皮机利用高速旋转的砂辊对玉米进行切削、摩擦，破坏玉米与胚乳之间的结合强度。它还可以分离脱皮过程中的玉米胚芽和黑点。内置高效抽风室，可收集脱皮过程中的麸皮。

• 该设备采用专用砂辊和筛板，使用寿命更长，破碎低效率高，成品率高；

• 采用锁紧调心轴承、免镗孔机架、主轴射流风机、分体筛框，安装拆卸方便；

• 高效去皮、去黑脐、去胚芽，成品率高，成品颗粒完整光亮；

• 产量大、效率高、节能、占地面积小，是玉米加工生产线的专用机械。



Model	Capacity(T/H)	Power(kw)
MNMS14	1.2-2.8	18.5-22
MNMS18A	2-2.5	18.5-22
MNMS25A	2.5-3.5	30-37
MNMS30A	4-5	37-45
MNMS18X2B	4-5	37-45
MNMS25X2B	2.5-3.5	45-55

TSQX EMBRYO SLECTOR 提胚机

This machine adopts full negative pressure sorting adjusted by the light and heavy drop effect.
The effect of negative pressure makes the mixed material in a suspended or semi-suspended state, and the material interacts with the fish scales inside the body during the flow.
Corn flour can reduce 99.8% of black spots and increase the shelf life of the product after embryo extraction .

本机采用全负压，负压的作用使混合物料处于悬浮和半悬浮状态，物料流动中与机体内部的鱼鳞板相互作用。
提胚后再加工的玉米糝和玉米粉，玉米粉能减少99.8%的黑点，并能增加产品的保存时间。



Model	Capacity(t/h)	Power(kw)	Weight (kg)	Dimension (mm) L*W*H
TSQX 80	1-1.5	0.25*2	300	1330X1180X1865
TSQX100	1.5-2	0.25*2	350	1520X1300X2075

MNJ POLISH MACHINE/ DEGERMINATOR 抛光机/脱胚机



Model	Capacity(t/h)	Power(kw)	Air volume (m³/h)	Wind pressure(Pa)
MNJ180	1.5T-2.5T	22	1000-1200	1500
MNJ280	2.8-3.2T	30	1200-1500	
MNJ500	4.5T-5T	45	1500-1800	
MNJ180x2	3T-5T	22x2	1800-2500	
MNJS280x2	6T-8T	30x2	2000-2800	
MNJS500x2	9T-10T	37x2	3000-4000	

SFSP HAMMER MILL 粉碎机

•The hammer mill mainly consists of five parts: rotor, base, upper and lower shells, working door, and transmission device. The motor drives the rotor to rotate at high speed through a coupling, causing the hammer to open. The material entering the crushing chamber is impacted, sheared by the hammer, and gradually crushed by mutual friction between materials and screen plates. The powder smaller than the sieve hole is discharged from the crushing chamber, while the material larger than the sieve hole continues to be crushed until it passes through the sieve hole, thus achieving the purpose of crushing.

粉碎机主要由转子、机座、上、下壳体、工作门、传动装置等五大部分组成。电机通过联轴器带动转子高速旋转使锤片张开，进入粉碎室的物料受锤片撞击、剪切及以物料之间、物料与筛板之间相互摩擦逐步破碎。小于筛孔的粉体被排出粉碎室，大于筛孔的物料则继续粉碎，直到通过筛孔，从而达到粉碎目的。



Model	Power(kw)	Capacity(t/h)	Plate QTY (pcs)	Dimension of rotor(mm)	Weight(kg)	Dimension (mm) L*W*H
SFSP56*30	22	2	24	560	600	1400X990X1070
SFSP56*40	37	3	32	560	680	1600X990X1070
SFSP56*50	37	4	40	560	830	1700X900X1070
SFSP56*60	37	5	45	560	1090	1840X990X1070

FFPD BRAN FINISHER 打麸机

Applicable to unsticking the flour sticking on the bran for a higher flour extraction in the flour milling process of wheat, rye, Spelt wheat, millet, barley, oat or buckwheat.
It can improve the powder yield without affecting the ash content and whiteness of the flour.

适用于小麦、黑麦、小米、大麦、燕麦、荞麦等制粉过程中，将粘在麸皮上的面粉脱去，以达到更高的出粉率。
可以提高出粉率而不影响面粉的灰分和白度。



Model	Screening Dia(mm)	Screening tube Length(mm)	Capacity(T/H)	Power(kw)	Weight(kg)	Dimension (mm) L*W*H
FFPD38	380	1100	3-8	5.5-7.5	500	1650x586x1520
FFPD38x2	380	1100	6-16	5.5-7.5x2	980	1650x1172x1520
FFPD45	450	1300	5-13	7.5-11	630	1840x630x1520
FFPD45x2	450	1300	10-26	7.5-11x2	1260	1840x1260x1520

IMPACT MACHINE 撞机松粉机

Impact machine is used to mechanically destroy insects, larva and their eggs in flour via intensive impacting caused by high-speed rotating rotor disc.

- High-speed and intensive impacting
- Various installations available
- Single body and double body are available.
- Robust design and low maintenance requirements
- Usually installed before flour storage or packaging
- Help extend final flour's storage time to a large extent

撞击松粉机是利用高速旋转的转子盘产生的强烈冲击，以机械方式消灭面粉中的昆虫、幼虫及其卵。

- 高速、密集的冲击
- 提供各种安装方式
- 有单体和双体可供选择
- 坚固的设计和低维护要求
- 通常在面粉储存或包装之前安装
- 有助于很大程度上延长成品面粉的储存时间



Type	Rotor Diameter	Power	Capacity	Weight
	mm	KW	t/h	KG
FSJZG-43	430	4	1.5	310
		5.5	1.5-3.0	320
		7.5	3.0-4.5	325
FSJZG-51	510	11	4.5	455
		15	4.5-6.0	465
		18.5	6.0-9.0	485
		22	9.0-11	520
FSJZG-51D	2x510	22	11	715
		30	11-15	800
		37	15-18	815
		45	18-23	865

TLSS SCREW CONVEYOR 螺旋输送绞龙

The screw conveyor is a piece of conveying equipment that doesn't contain any flexible traction components. The impetus generated by the rotating screw blade is used to move materials for a short distance in a vertical or inclined direction.

- Our product uses a cycloidal speed reducer or a helical gear hard tooth surface speed reducer to realize direct transmission, and it runs in a quiet and stable way.
- The hanging jacket in the middle adopts high-quality oil filled nylon as well as a separated structure. So, it is resistant to wear, and generates low noise when working. In addition, it also allows easy assembly and disassembly.
- Made of high grade carbon Steel.
- With anti-block system to ensure work safety.

螺旋输送机是一种不含任何柔性牵引部件的输送设备。利用旋转的螺旋叶片产生的动力，将物料沿垂直或倾斜方向短距离移动。

本产品采用摆线针轮减速机或斜齿轮硬齿面减速机直接传动，运行安静、稳定。中间挂外套采用优质充油尼龙，分体式结构。因此，它耐磨损，工作时噪音低。此外，它还可以方便地组装和拆卸。由优质碳钢制成。具有防堵系统，确保工作安全。



Model	Capacity(T/H)	Power(kw)
TLSS160	2-6	0.75-1.5
TLSS200	4-12	1.5-3
TLSS250	7.5-23	1.5-4
TLSS300	13-37	3.0-4
TLSS400	20-53	3.0-5.5
TLSS500	25-75	5.5-11

TDTG BUCKET ELEVATOR 斗式提升机

Bucket elevator is a fixed mechanism for hauling materials. It uses the bucket to contain powders, particles or small bulk materials, and then elevates the bucket in a vertical and continuous way. This machine is commonly seen in different-sized feed manufacturing plants, flour processing mills, starch factories and cereal storage stations.

- With ratchet system to protect working safety.
- Special treatment for the pulley to avoid belt skidding.
- High strength belt and bucket.

斗式提升机是一种输送物料的固定机构。它利用铲斗盛装粉末、颗粒或小块状物料，然后将铲斗以垂直、连续的方式提升。该机常见于不同规模的饲料加工厂、面粉加工厂、淀粉厂和谷物储存站。



Model	Dia.(mm)	Spec(mm)	Max.lifting height(m)
TDTG20/11	φ200	110*90	12
TDTG20/13	φ200	130*110	20
TDTG26/18	φ260	150*110	25
TDTG36/18	φ360	180*120	30
TDTG36/23	φ360	230*120	30
TDTG40/23	φ400	230*140	30
TDTG50/28	φ500	280*140	30

LCS/D AUTOMATIC WEIGHING AND PACKING MACHINE 自动称重打包机

LCS series weighing and packing machine is designed to put a fixed amount of flour, bran or other powder materials into 1-50kg plastic woven or paper bags.

- This equipment makes use of high-quality components to realize reliable operation.
- The bag packing controller is manufactured by General Measure, while the pneumatic components are supplied by SMC. So, this product is able to serve for a long time with low maintenance requirement.
- Due to the application of double-spiral feeding method, our weighing and packing machine is able to work in a fast, precise and stable way.

LCS系列称重包装机是将定量的面粉、麸皮或其他粉状物料装入1-50公斤的塑料编织袋或纸袋中。

- 该设备采用优质部件，运行可靠。
- 装袋控制器由General Measure制造，气动元件由SMC提供。因此，该产品能够长期使用，维护要求低。
- 由于采用双螺旋给料方式，称重包装机工作快速、精准、稳定。



Single station 单工位

Model	Capacity (bags/h)	Power	Range(kg)	Air supply	Dimension (mm) L*W*H
LCS5	300-350	2.2	1-5	0.4-0.6Mpa	2100*1300*2700mm
LCS10	260	2.2	10	0.4-0.6Mpa	2100*1300*2700mm
LCS25	150-180	2.2	25-50	0.4-0.6Mpa	2100*1300*2700mm

Double station 双工位

Model	Capacity (bags/h)	Power	Range(kg)	Air supply	Dimension (mm) L*W*H
LCSD5	500-600	2.2*2	1-5	0.4-0.6Mpa	4200*1500*3200
LCSD10	500	2.2*2	10	0.4-0.6Mpa	4200*1500*3200
LCSD25	350-480	2.2*2	25-50	0.4-0.6Mpa	4200*1500*3200

AMC501 GRAIN FLOW SCALE 流量秤

It is used to measure the single weighing weight and instantaneous flow and cumulative weighing value of grain to realize scientific measurement in grain processing production line, which is conducive to production statistics.

- Advanced design and reliable microcomputer system, more stable work, online automatic weight accumulation
 - High-precision online flow control
 - Instant display of single weighing value, instantaneous flow rate and totalized weighing value.
- RS232 and RS485 interfaces can be networked with computer.

用于计量粮食的单次称量重量和瞬间流量、累计称量值，实现粮食加工生产线中的科学计量，有利于生产统计。

- 先进的设计和可靠的微机系统，工作更稳定，在线自动累计重量
- 高精度的在线流量控制
- 可即时显示单次称量值和瞬间流量、累计称量值
- 同时具备RS232和RS485接口可与计算机联网



Weighing range	10-60t/h
Measurement accuracy	±0.2%F.S
Power(kw)	0.5kw
Air supply(Mpa)	0.4~0.6Mpa

TBLM HIGH-PRESSURE IMPULSE FILTER 高压脉冲除尘器

TBLM High-pressure impulse filter adopts advanced technology of direct injection cleaning with electromagnetic pulse valve, which has the characteristics of non-stop maintenance of injection system.

- Knitted polyester filter bag, direct action solenoid valve.
- For large impulse dust filter, there are screw conveyor and air lock under it to reduce height.
- Dust removing rate can be as high as 99.9%.
- Unique jetting device, frame-type detachable filter bag is convenient for maintenance.

TBLM高压脉冲过滤器采用先进的电磁脉冲阀直接喷射清洗技术，具有喷射系统不停机维护的特点。

- 针织聚酯滤袋，直动式电磁阀。
- 对于大型脉冲除尘器，其下方设有螺旋输送机 and 锁风器，以降低高度。
- 除尘率高达99.9%。
- 独特的喷射装置，框架式可拆卸滤袋，维护方便。



Model	Length of filter bag (mm)	Filtering Area(m²)	Air Volume (m³/h)	Power(kw)	Remark
TBLM26	1800	17	1000-5040	0.75	1. Filtering wind speed 1-4m/min 2. Equipment resistance 80-120mm water column 3. Air leakage rate ≤ 5% 4. Spray pressure 0.04-0.05pm
	2000	19	1120-5600		
	2400	23	1350-6750		
TBLM39	1800	25.5	1500-7500	1.1+0.75	
	2000	28.5	1680-8400		
	2400	34.5	2030-10150		
TBLM52	1800	35	2020-10100	1.1+0.75	
	2000	38	2250-11250		
	2400	46	2700-13500		
TBLM78	1800	51.5	3050-15150	1.5+1.1	
	2000	57	3360-16800		
	2400	69	4050-20250		
TBLM104	1800	68.5	4050-20200	1.5+1.5	
	2000	76.5	4500-22500		
	2400	92	5400-27000		
TBLM130	1800	88	5040-25200	2.2+2*1.1	
	2000	99	5600-28000		
	2400	117.5	6700-33000		

HIGH/LOW PRESSURE FAN 高/低压风机

All steel plates of good quality.

- The front of hub is made into arc shape which is beneficial for air flow, reducing vortex and energy consumption.
- The impeller has pass balance test, steady and vibrationless.
- The centrifugal blower is widely used for ventilation, dedusting, air conveying in industry, agriculture.

一般用于粒状或粉状物料的气力输送，并可广泛用于输送空气及无腐蚀性不自燃、不含粘性物质之气体。

所有钢板质量优良。

- 轮毂前端做成弧形，有利于空气流通，减少涡流，降低能耗。
- 叶轮经过平衡测试，平稳无振动。
- 离心鼓风机广泛用于工业、农业的通风、除尘、送风等。



Name	Model	Air volume(m³)	Air pressure (pa)	Power(kw)	Function
Low pressure fan	4-72No2.5-5.5	1000-19400	55-401	1.1-18.5	Dust collection
High pressure fan	6-30 No4.5-7.5	1860-14145	311-994	2.2-45	Lifting and conveying material

TGFY AIR SEAL 闭风器

The TGFY anti-blocking air seal is widely used in pneumatic conveying systems. It can smoothly discharge materials while maintaining constant air pressure in the air path. It can be used in flour mills, feed mills, various dust collectors and grain depots.

TGFY防堵闭风器广泛应用于气力输送系统中。能够平稳地排出物料，同时保持气路气压恒定。可用于面粉厂、饲料厂、各种除尘器、粮库等。



Model	TGFY2	TGFY4	TGFY5	TGFY7	TGFY9
Capacity(L)	2	4	5	7	9
Power(kw)	0.75-1.5				

VIBRATING SILO DISCHARGER 仓底震动喂料器

The material falls from the bottom of the bin and enters the vibrating unloader/discharger. The vibrating motor drives the vibrating bucket for high-frequency vibration. After the material is vibrated, it flows down evenly and slowly through the surface of the discharge tray.

The materials flow out from the discharge port steadily and evenly, and the materials in the warehouse are not easy to arch. The inner wall of the vibrating unloader/discharger is smooth, and the materials are discharged evenly according to the first-in, first-out principle.

物料从料仓底部落下，进入振动卸料器/卸料器。振动电机驱动振动斗进行高频振动。物料受到振动后，通过出料盘表面均匀缓慢地流下。

物料从出料口流出，稳定、均匀，仓内物料不易起拱。振动卸料器/卸料器内壁光滑，物料按先进先出原则均匀卸料。



Model	Motor Speed (r/min)	Amplitude (mm)	Power(kW)	Weight(kg)	Dimension (mm) L*W*H
TDXZ100×30	1430	0.8~3.2	0.37	220	1480×1260×530
TDXZ130×30			0.37	300	1780×1560×560
TDXZ130×50			0.37	280	1780×1560×640
TDXZ160×50			0.55	550	2080×1860×704
TDXZ200×50			0.55×2	820	2480×2260×895

TWLL ROUND TUBE SCREW CONVEYOR 圆管螺旋输送机

TWLL Round Tube Screw Conveyor adopts steel tube shell and variable pitch blade, the material is pushed forward under the rotation of the stranded blade, which is characterized by even feeding and smooth feeding. If it is matched with speed motor or frequency converter, the feeding speed can be adjusted independently according to the demand. This product is characterized by high output, good sealing, even feeding and improved precision of raw material proportioning.

- Adopt high quality steel plate bending combination
- The blade adopts variable pitch, which can prevent the material from being compacted in conveying.
- It can be assembled with frequency conversion speed regulation and can be centrally controlled in the automatic control system.

TWLL圆管螺旋输送机主要用于面粉厂和饲料厂的喂料。本机采用钢管外壳，变距式叶片，物料在绞叶的旋转下被推进，其特点进料均匀喂料平稳。如与调速电机或变频器相配，即可根据需求自主调整喂料速度，本产品具有产量高，密封好，喂料均匀，提高了原料配比精度等特点。

- 采用优质钢板折弯组合
- 叶片采用可变螺距，可防止物料在输送中被压实。
- 可装配变频调速，并可在自动化控制系统中进行集中控制。



MICRO DOSER 微量元素添加设备

This machine is used to add flour trace elements, such as some vitamins needed by the human body, to cornmeal/wheat flour during the milling process.

This equipment adds trace elements efficiently and accurately at a uniform rate.

此设备用于在制粉过程中向玉米粉/小麦粉中添加面粉微量元素，例如一些人体所需要的维生素，设备能以均匀的速度高效、准确地加入微量元素。



Power(w)	750
Size(mm)	750*480*710
Material	SUS304
Weight	66kg

ELECTRICAL CONTROL CABINET 电器控制柜

According to the different needs of customers, we can carry out machine design and develop automation and control architecture based on the most modern PLC system, and customers can easily see more detailed intelligent production data.

根据客户的不同的需要，我们基于最现代的 PLC 系统，可以为机器设计和开发自动化和控制架构，客户可以轻松看到更细节的智能化生产数据。

